

# SHANGRAO RUICHEN SEALING CO.,LTD DONGGUAN RUICHEN SEALING CO.,LTD

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### **MATERIALS TEST REPORT**

### **EPDM80 TRANSLUCENT FDA(E8013F) COMPOUND**

## ASTM D2000 M3CA 810 A25 B35 C32 EA14 F17

Press Cure	Post Cure  Sheet: 1 hrs 125°C  Button: 1 hrs 125°C			
Sheet : 7min 170°C				
Button : 10 min 170°C				
ORIGINAL PROPERTIES	SPECIFICATION	TEST RESULT	ASTM TEST METHOD	
HARDNESS SHORE A	80°±5	80	D2240	
TENSILE STRENGTH, MPA, MIN	≥10	10.71	D412	
ULTIMATE ELONGATION, %, MIN	≥150	377.29	D412	
SPECIFIC GRAVITY (g/cm³)		1.33	D297	
HEAT RESISTANCE 70 H . AT 125 °C (A25)			D865	
CHANGE IN HARDNESS, POINTS	+10	+7		
CHANGE IN TENSILES STRENGTH, %	-20	-15.6		
CHANGE IN ULTIMATE ELONGATION,MAX %	-40	-36.82		
COMPRESSION SET, MAX, 22H AT 125 ℃ (B35)	≤70	56.35	D395	
RESISTANCE TO OZONE , TEST METHOD D 1171,(C32)				
EXPOSURE METHOD B		PASS	D1171	
WATER RESISTANCE:100°C,70H (EA14)				
VOLUME CHAGE,%	±5	+3.2	D471	
LOW-TEMPERATURE BRITTLENESS NONBRITTLE				
AFTER 3MIN AT -40°C (F17)	NONBRITTLE	PASS	D2137	

#### Remark

- 1. The data are based on testing slabs I buttons and are for reference purpose only..
- 2. Our compound can meet above -mentioned ASTM 2000 Spec.
- 3. This information is, to the best of our knowledge, accurate reliable to the date indicated.
- 4. The above mentioned data have been obtained by tests we consider as reliable, We don't assure that
  - the same results can be obtained other laboratories, using different conditions by the preparation and -evaluation of the samples.

Approved By:	Frankie Fang	Checked By:	Yunli Tu	Tested By:	Jianjun Zhu
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